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D5101-3**Job Sheet 187687****Part No:** D5101-3**Job Qty:** 24 ea**Part Name:** Insert**Part Weight:** 0 lbs**Status:** New**Priority:** Medium**Job Created:** 12/11/18**Job Tracking No:****Due Date:** 1/11/19**Created By:** Jesse White**Type:** Stock**Description:****Note:** DWG REV C SHEET 3 IPP REV:A NEW ISSUE 14-12-18 JLM VERIFIED BY:DD**Ship Via:****Bill of Materials****Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	24 Ea		1/11/19	0.00	0.00	Start Up Machining-3		
100	Doosan	24 pcs		1/11/19	0.00	2.31	Doosan		
120	QC	24 pcs		1/11/19	0.00	0.00	QC8		2019-01-13
130	HandFinish	24 pcs		1/11/19	0.00	0.17	HandFinish1		SA 12/01/14
150	QC	24 pcs		1/11/19	0.00	0.00	QC7-4		38
160	Packaging	24 pcs		1/11/19	0.00	0.00	Packaging3-2 FP-001		19-01-16
170	QC21-SA	24 Ea		1/11/19	0.00	0.00	QC21		

Part Op
Descriptions: **100** - TURN AS PER FOLIO FB 357

JAN 16 2019

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6R0.750	6061-T6 Round Bar .750"	2.0880 ft (.087 ea)	90-Start up Operation	5/10759

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6R0.750	2	62	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Insert	0.257inches + 0.006 - 0.001	0.263 0.256		
2	Insert	0.563inches ± 0.010	0.573 0.553		
3	Insert	0.160inches ± 0.030	0.190 0.130		
4	Insert	0.500inches ± 0.030	0.530 0.470		
5	Insert	0.060inches ± 0.030	0.090 0.030		

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Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐		DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date : _____		Sequence #: _____		QTY Affected : _____		MRB (QS1042)	
Description Work Order Deviation				Disposition			
				Completed By			
				Lead hand / Supervisor			
				QC / QA Coordinator			
				FAULT CATEGORY			
				☐ Power Loss/Surge			
				☐ Folio/Program			
				☐ Grain Direction			
				☐ Weld			
				☐ Wrong Stock Pulled			
				☐ Out of Sequence			
				☐ Off-set/Set-up			
				☐ Positioned Wrong			
				☐ Outside Tolerance			
				☐ Drawing			
				☐ Finish			
				☐ Part Lost/Missing			
				☐ Misread			

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Container No: S144001



Part: D5101-3

Job No: 187687

Serial No/Batch: S144001

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 01/10/19

Human Factors ☐